

# PRODUCT DATA SHEET

## Afrox Sub 70-I



Afrox Sub 70-I is a copper coated CMn submerged arc welding wire for joining carbon manganese steels. It is widely used in structural steel work, i.e. shipbuilding, construction work, etc. The wire is suitable for both single-pass and multi-pass welding, and for welding butt and fillet joints where maximum ductility is required.

### Classifications

Wire	AWS	A5.17	EL12
	EN	756	SI

### Typical Chemical Analysis (Wire)

% Carbon	0,05 - 0,12	% Phosphorous	0,025 max
% Manganese	0,4 - 0,6	% Sulphur	0,025 max
% Silicon	0,07 max	% Copper	0,3 max

### Packing Data

Diameter (mm)	Item Number (25 kg coil)
2,0	W080011
2,4	W080012
3,15	W080013
4,0	W080014

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